



# Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



**BIAR SA**  
**Route du Grand-St-Bernard 16**  
**1933 Sembracher**  
**Switzerland**

Scope

**Development, Manufacturing and Sale  
of Sampling Systems**

Normative base

**ISO 3834-2:2021**

**Quality requirements for the fusion welding  
of metallic materials**  
**Part 2, 1. Edition 2021**

Reg. no. 45909  
Page 1 of 2

Validity 10.03.2023 – 31.01.2026  
Issue 10.03.2023

This certificate is valid in  
connection with ISO 9001  
reg. no. 34861

  
A. Grisard, President SQS

  
F. Müller, CEO SQS



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



**BIAR SA**  
**Route du Grand-St-Bernard 16**  
**1933 Sembrancher**  
**Switzerland**

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
141	8		t= 1.1 – 9 Ø ≥ 10.5	15614
141	8.1		t= 3 – 12.8 Ø ≥ 44.45	15614
141	8.1		t= 1 – 4 Ø ≥ 10	15614
141	43		t= 1.6 – 9.6 Ø ≥ 10.5	15614
141	42		t= 1.6 – 7.8 Ø ≥ 10.2	15614
141	10		t= 1.5 – 7.9 Ø ≥ 10	15614
141	10.1		t= 3 – 7.8 Ø ≥ 30.1	15614
141	10.1		t= 1.38 – 5.54 Ø ≥ 10.6	15614
141	10/8		t= 1.5 – 2.75 Ø 13.3 – 53.8	15614
141	8/43		t= 3 – 8 Ø 44 - 178	15614

	Surname	First name	Description/Title
Welding supervisor:	Chappaz	Alain	EWT/IWT
Deputizing:			

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A. Grisard, President SQS

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