

Hey Lane, Scammonden, Huddersfield, West Yorkshire. HD3 3FW

FUGITIVE EMISSIONS TEST CERTIFICATE

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TC-C2E450A-001

Standard applied:	BS EN ISO 15848-1: 2015 + A1:2017 Prototype Testing (Vacuum Method)	
Valve Manufacturer:	BiAR Sampling Systems	
Valve Size/Type:	DN25 Sampling Valve	
Valve Item No:	04152300	
Valve Stem Size	10mm	
Valve Material:	ASTM A182 F316L	
Valve Stem Seals	Graphite Packing System	
Fugitive Emission Tightness Class	Class AH	
Valve Class:	ASME 600	
Test Pressure:	1200 psig (RT) & 850 psig (+200°C)	
Endurance Class	CO1 (Prototype Valves)	
Temperature Range Tested	Room Temperature to +200°C	
Test Medium	97% Helium	
Valve GA Drawing	04152300 Rev 0, 09-05-2019	
Test Procedure	TP350 (Test Stage 1, RT to +200°C)	
C2E Order Number:	C2E450A	
The above valve has been tested in accordance with the specification outlined above and Concept2Engineering Ltd test procedures:		
Test Result:	Pass (RT to 200°C)	
Background:	1.62 x 10 ⁻⁶ mbar.l/s	
Results (RT to +200 °C)	All mass spectrometer readings are taken above the background.	
Body	25 ppm	
Maximum recorded Stem Seal Leakage	1.22x 10 ⁻⁶ mbar.l/s	
Acceptance Criteria (Tightness Class AH)	1.78x 10 ⁻⁶ mbar.l/s	
I	t2Engineering test Procedure TP350 (Test Stage 1) and is applicable only to the valve item nur cate is supplied by Concept2Engineering and is not a third party certificate.	mber
Test Dates: 05/09/2019 - 12/09/2019		
Compiled By	C2E Test Stamp	
Ben Townsend Ben jamin Townsend	Concept2Engineering Ltd Valve Test Centre Result - Pass	